

23.
~~50.~~ The mold of claim ~~47~~²⁰, wherein said overflow collector comprises polystyrene.

24.
~~51.~~ The mold of claim ~~47~~²⁰, wherein said overflow collector comprises rubber or a sponge material.

25.
~~52.~~ The mold of claim ~~47~~²⁰, wherein said overflow collector comprises a structure that is removable from said mold.

26.
~~53.~~ The mold of claim ~~52~~²⁵, wherein said structure is a ring.

27.
~~54.~~ The mold of claim ~~52~~²⁵, wherein said mold is reusable.

28.
~~55.~~ The mold of claim ~~52~~²⁵, wherein said structure comprises polystyrene.

29.
~~56.~~ The mold of claim ~~52~~²⁵, wherein said structure comprises rubber or a sponge material.

30.
~~57.~~ The mold of claim ~~52~~²⁵, wherein said structure is disposable.

31.
~~58.~~ A mold comprising a first mold portion, a second mold portion and a separate third mold portion wherein said third mold portion is an overflow collector.

32.
~~59.~~ The mold of claim ~~58~~³¹, wherein said first and second mold portions comprise flanges and said overflow collector is inserted between the flanges of said first and second mold portions.

33-
60.

The mold of claim ~~59~~³², wherein said overflow collector is disposable.

Respectfully submitted,

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